

Work Order ID 56608

March 2, 2010 9:15:58 AM

Page 1

Item ID: D205-626-012

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Access-Handle RH

Start Date: 3/02/10 Start Qty: 4.00

Cust Item ID:

Required Date: 3/12/10 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-626

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP 205-626-012

CHG 002

5/10/04/03

43 for BG 10/04/06

110

0.00



Pick Kit

Packaging

Packaging

Memo

0.00

Packaging

Pick Packaging Kit

PC 10/4/8 (3)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

5/10/04/03

(43)

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Start Date: 3/02/10 Start Qty: 4.00



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Required Date: 3/12/10 Req'd Qty: 4.00



Customer:

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD205-626-012

Location:

PPP Rev: D

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/4/9 (3)

10/04/12

MC

10-4-9

Picklist Print

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Work Order ID: 56608

Parent Item: D205-626-012

Parent Item Name: Heli-Access-Handle RH

Comments: IPP Rev:B Reformat 00-03-03 EC

Start Date: 3/02/10

Required Date: 3/12/10

Start Qty: 4.003

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN526C632R7

Purchased

No

110

Each

282.0000

24.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

282

112385

282

Purchased

No

110

Each

1,234.000

24.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1234

104537

933

6085

301

Manufactured

No

110

Each

0.0000

4.0000

D2480-012

Heli-Access Handle Weldment RH

1/2385

M114537

B 56609

Pick 4/8 (3)

Picklist Print

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Page 2

Work Order ID: 56608

Parent Item: D205-626-012

Parent Item Name: Heli-Access-Handle RH

Comments: IPP Rev:B Reformat 00-03-03 EC

Start Date: 3/02/10

Required Date: 3/12/10

Start Qty: 4.00 **3**

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L06		Purchased	No			110	Each	172.0000	24.0000			



Nut



CE 1/4/8 (3)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	172
109167	2
110123	9
110731	14
111548	1
112433	46
112465	100

m112465

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Shop Packet Print

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DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B.W.	APPROVED B.W.	DRAWING NO. D205-626	REV. B SHEET 1 OF 2
DATE 96:05:14		TITLE HELI-ACCESS-HANDLE SCALE	
B	B.W.	96.08.14	ADD RIGHT HAND HANDLE

REFERENCE ONLY

Qty -011	Qty -012	Part Number	Description
X		D205-626-011	DOOR HANDLE KIT LH
	X	D205-626-012	DOOR HANDLE KIT RH
1		D2480-011	HANDLE ASSEMBLY
	1	D2480-012	HANDLE ASSEMBLY
6	6	AN526C632R7	SCREW
6	6	AN960JD6	WASHER
6	6	MS21042L06	NUT

GENERAL NOTES:

1. COMPATIBILITY

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE RESPONSIBILITY OF THE INSTALLER. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

2. DAILY INSPECTION

CHECK PHYSICAL INTEGRITY AND SECURITY OF THE HANDLE(S) AND ENSURE THAT IT IS SECURELY ATTACHED.

3. WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE STANDARD SET BY THE AIRCRAFT MAINTENANCE MANUAL.

4. WEIGHT AND BALANCE

Installation	weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-626-011 LEFT SIDE	1.3 lb .590 Kg	-46.5 in -1.18 m	-60.45 in-lb -0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg
D205-626-012 RIGHT SIDE	1.3 lb .590 Kg	46.5 in 1.18 m	60.45 in-lb 0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries